



Ricchetti

CHE COLLEZIONI CERAMICHE COLLEZIONI CERAMICHE COLLEZIONI CERAMICHE COLLEZIONI CERAMICHE COLLEZIONI CERAMICHE COL







TREND ROOM SALA  
 DRAWINGROOM design  
 affinato FASHION elegant  
 boutique DESIGN elegant  
 DESIGNER STANZA RAFFINATO  
 SWISH INNOVATIVO DRESSING ROOM  
 ASHION Natty trend  
 digi STONE  
 elegant design texture  
 RAFFINATO STYLEROOM  
 SOGGIORNO BATHROOM  
 lounge RAFFINATO elegante  
 BOUTIQUE



Ricchetti  
COLLEZIONI CERAMICHE





Da sempre l'uomo trova nella natura la soddisfazione alle proprie esigenze, ispirandosi a essa per creare, costruire e realizzare. Ne recupera i materiali, ne riprende i colori, ne studia le forme e talvolta ne supera le caratteristiche grazie a lavorazioni sempre più sofisticate. Digi\_stone nasce proprio da qui: un'intera collezione di ceramiche in gres porcellanato che, grazie a una tecnologia digitale di ultima generazione, riesce a riprodurre con estrema fedeltà le pietre naturali, senza danneggiare l'ambiente: sei colori, sei formati e quattro finiture offrono alla progettazione degli spazi il bello della natura e la sicurezza del gres porcellanato.

Nature has always satisfied the needs of man and man's creations, constructions and achievements have always been inspired by nature. Man reproduces the materials, captures the colours and studies the shapes of nature and sometime betters nature's characteristics thanks to increasingly sophisticated processes. These are the origins of Digi\_stone: an entire porcelain stoneware collection which, thanks to state-of-the-art digital technology, faithfully reproduces natural stones without damaging the environment: six colours, six formats and four finishes offer the beauty of nature and safety of porcelain stoneware for numerous design solutions.

Depuis toujours, la nature satisfait les exigences de l'homme; il s'y inspire pour créer, construire et réaliser. Il en récupère les matériaux, il en reprend les couleurs, il en étudie les formes et en dépasse parfois les caractéristiques, grâce à des réalisations de plus en plus sophistiquées. C'est précisément de là que naît Digi\_stone: une collection complète de céramiques en grès cérame qui, grâce à une technologie numérique de la dernière génération, parvient à reproduire les pierres naturelles d'une façon extrêmement fidèle, sans risques pour l'environnement: six couleurs, six formats et quatre finitions offrent à la conception des espaces la beauté de la nature et la sécurité du grès cérame.

Seit jeher findet der Mensch in der Natur die Befriedigung für seine Bedürfnisse, indem er sich von ihr inspirieren lässt, um zu schaffen, zu errichten und zu realisieren. Er gewinnt aus ihr die Materialien, übernimmt ihre Farben, studiert ihre Formen und überschreitet zuweilen ihre Eigenschaften durch immer modernere Verarbeitungen. Digi\_stone entsteht genau hier: eine ganze Kollektion von Keramik aus Feinsteinzeug, der es durch eine digitale Technologie der jüngsten Generation gelingt, mit hoher Genauigkeit die Natursteine nachzubilden, ohne die Umwelt zu schädigen: sechs Farben, sechs Formate und vier Ausführungen bieten dem Entwurf der Innenräume das Schöne der Natur und die Sicherheit des Feinsteinzeugs.

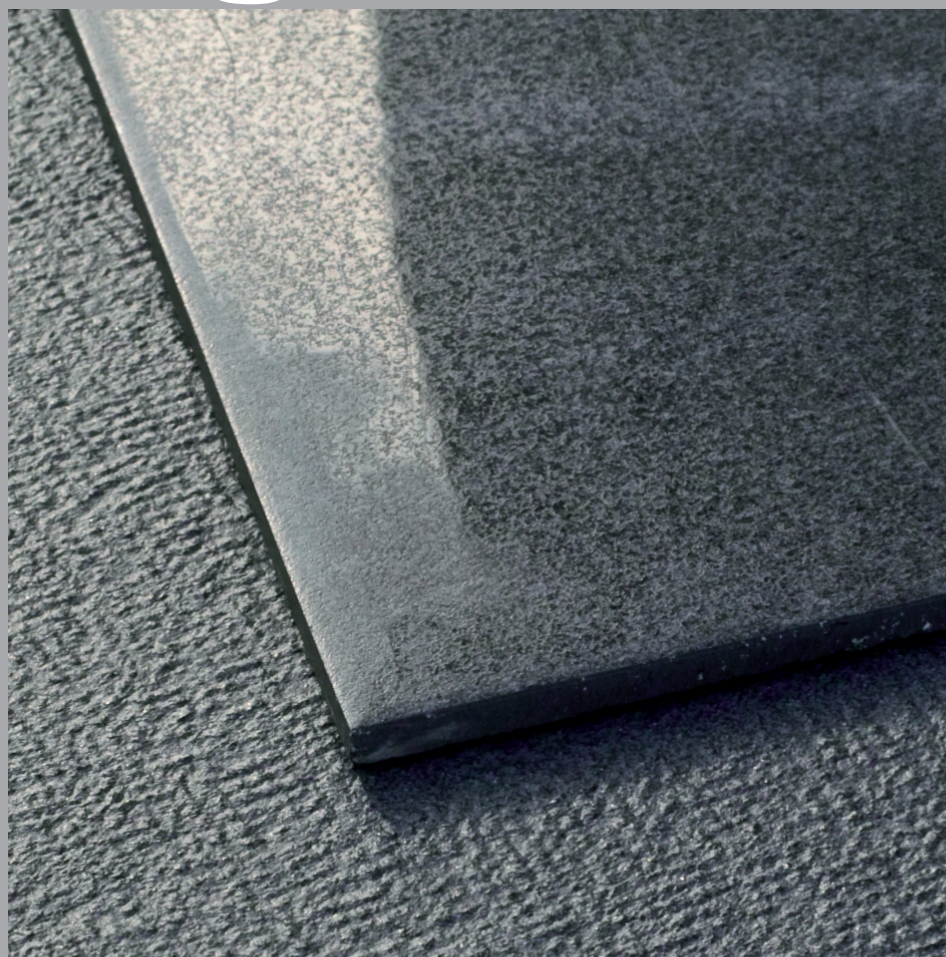
Desde siempre el hombre encuentra en la naturaleza la satisfacción a sus propios requerimientos, inspirándose en ella para crear, construir y realizar. Recupera sus materiales, reutiliza sus colores, estudia sus formas y, a veces, supera sus características, gracias a elaboraciones cada vez más sofisticadas. Digi\_stone nace propiamente de aquí: una entera colección de cerámicas en gres porcelánico que, gracias a una tecnología digital de última generación, logra reproducir las piedras naturales con extraordinaria fidelidad, y ello sin dañar el ambiente: seis colores, seis formatos y cuatro acabados ofrecen al diseño de los espacios la belleza de la naturaleza y la seguridad del gres porcelánico.





# digi\_stone

30x30 · 30x60 · 60x60 · 60x120





ice



Ice 60x60







ice





Ice 60x60







< Desert 60x60

^ Desert 30x30 out door  
Desert 30x60 out door  
Desert 60x60 out door

10-11

desert





Desert 30x30  
Desert 30x60  
Desert 60x60





desert

12-13





# sea green

Sea green 30x60  
Sea green 30x30  
Sea green 60x60

14-15





sea green





Sea green 30x30  
Sea green 30x60  
Sea green 60x60

16-17



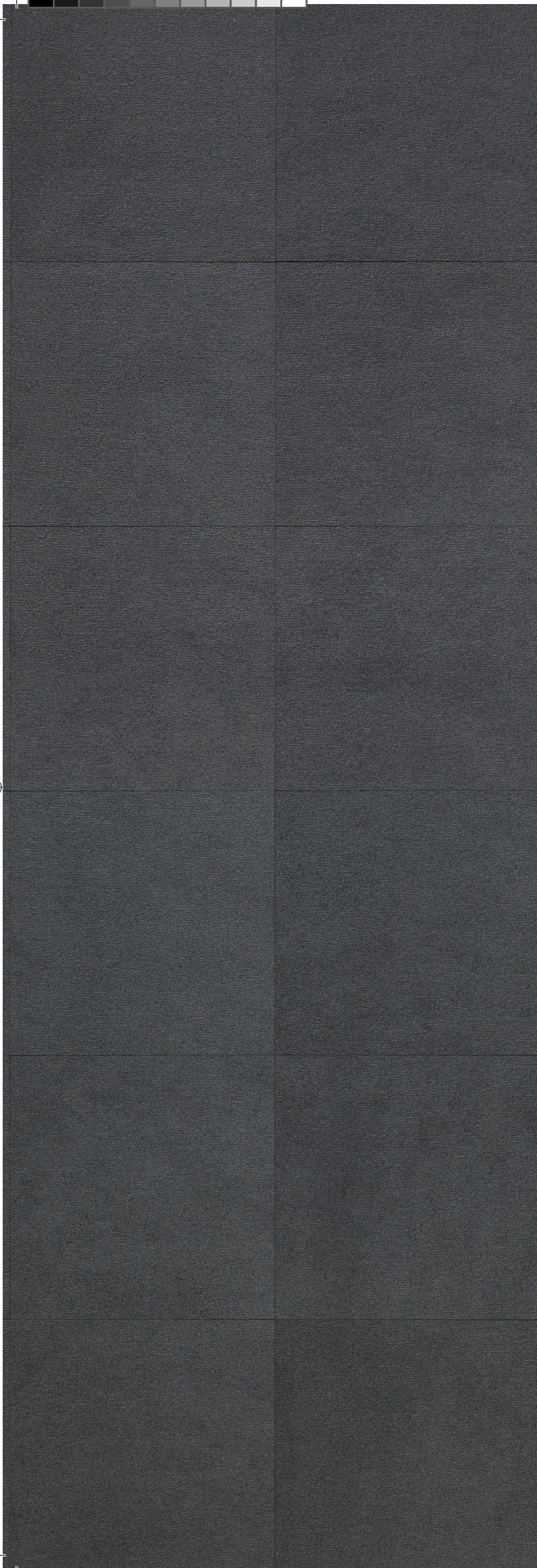




**swiss stone**

Swiss stone 60x120 lappato

18-19





**swiss stone**

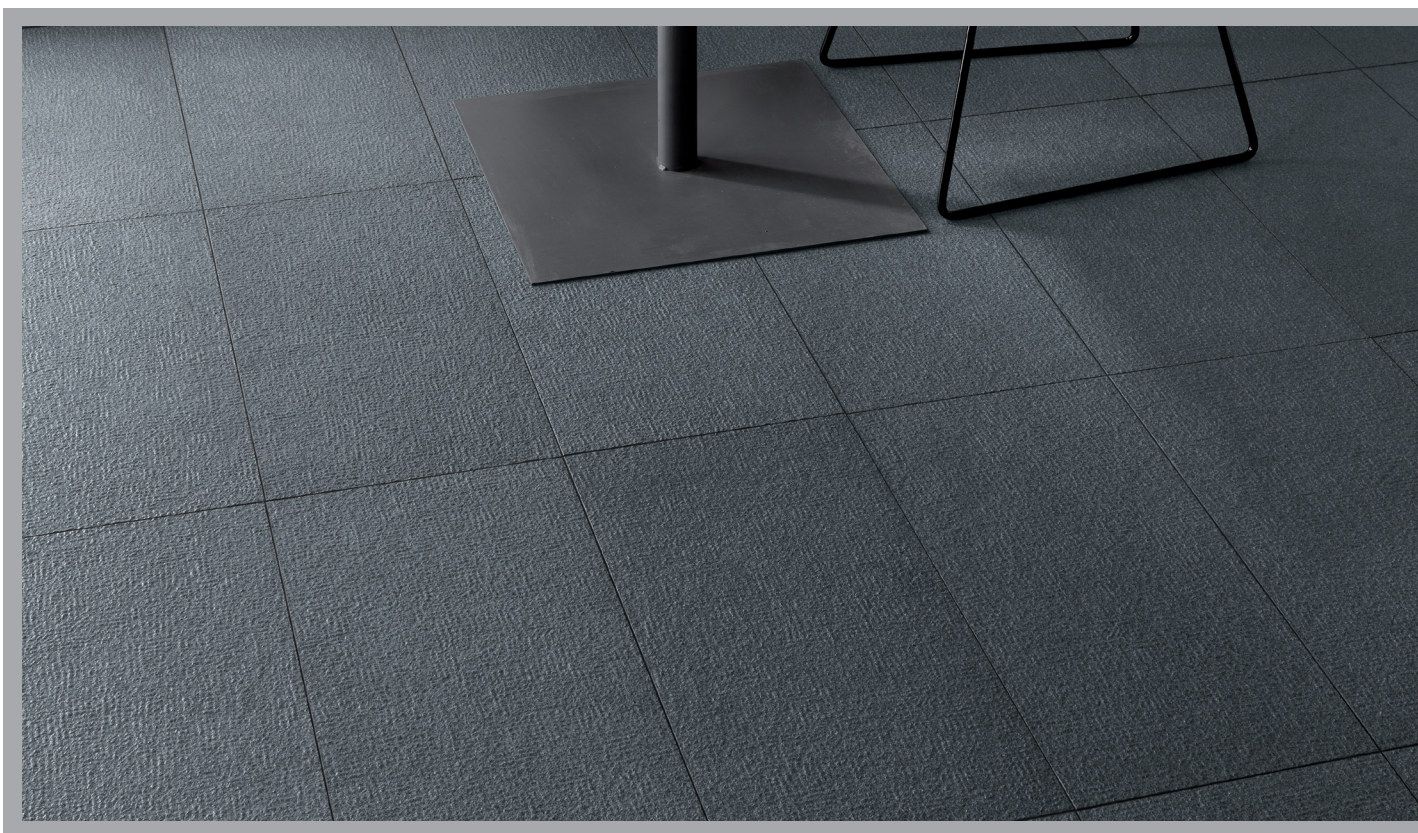
Swiss stone 60x60 naturale  
Swiss stone 30x60 scalpellato

20-21



# swiss stone





< Swiss stone 60x60 naturale  
Swiss stone 60x60 scalpellato  
Swiss stone 60x60 lappato

^ Swiss stone 30x60 scalpellato

22-23









crystal

Crystal 60x60 lappato

24-25



Crystal 60x60 lappato





26-27

crystal







trachite

Trachite 60x120 lappato

28-29



trachite



Trachite 30x60 scalpellato

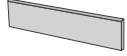
30-31



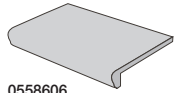


# digi\_stone

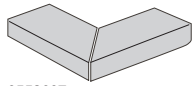
## ice



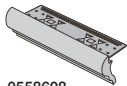
**0558604**  
battiscopa ice rett.  
9,5x60 3<sup>9</sup>/<sub>16</sub>x24"



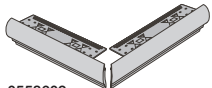
**0558606**  
gradone naturale ice  
30x16,5x4,5 12"x 6<sup>11</sup>/<sub>16</sub>"x1<sup>3</sup>/<sub>16</sub>"  
**0558616**  
gradone outdoor ice  
30x16,5x4,5 12"x 6<sup>11</sup>/<sub>16</sub>"x1<sup>3</sup>/<sub>16</sub>"



**0558607**  
angolare gradone naturale ice rett.  
30x16,5x4,5 12"x 6<sup>11</sup>/<sub>16</sub>"x1<sup>3</sup>/<sub>16</sub>"  
**0558617**  
angolare gradone outdoor ice rett.  
30x16,5x4,5 12"x 6<sup>11</sup>/<sub>16</sub>"x1<sup>3</sup>/<sub>16</sub>"



**0558608**  
toro con lamina ice  
4x30 1<sup>9</sup>/<sub>16</sub>x12"



**0558609**  
angolare toro con lamina ice  
4x30 1<sup>9</sup>/<sub>16</sub>x12"



**0558601**  
naturale monocalibro ice rett.  
60x60 24"x24"  
**0558611**  
outdoor monocalibro ice rett.  
60x60 24"x24"



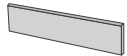
**0558602**  
naturale monocalibro ice rett.  
30x60 12"x24"  
**0558612**  
outdoor monocalibro ice rett.  
30x60 12"x24"



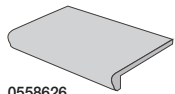
**0558603**  
naturale monocalibro ice rett.  
30x30 12"x12"  
**0558613**  
outdoor monocalibro ice rett.  
30x30 12"x12"



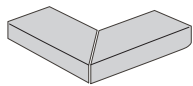
## desert



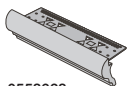
**0558624**  
battiscopa desert rett.  
9,5x60 3<sup>9</sup>/<sub>16</sub>x24"



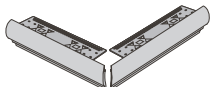
**0558626**  
gradone naturale desert  
30x16,5x4,5 12"x 6<sup>11</sup>/<sub>16</sub>"x1<sup>3</sup>/<sub>16</sub>"  
**0558636**  
gradone outdoor desert  
30x16,5x4,5 12"x 6<sup>11</sup>/<sub>16</sub>"x1<sup>3</sup>/<sub>16</sub>"



**0558627**  
angolare gradone naturale desert rett.  
30x16,5x4,5 12"x 6<sup>11</sup>/<sub>16</sub>"x1<sup>3</sup>/<sub>16</sub>"  
**0558637**  
angolare gradone outdoor desert rett.  
30x16,5x4,5 12"x 6<sup>11</sup>/<sub>16</sub>"x1<sup>3</sup>/<sub>16</sub>"



**0558628**  
toro con lamina desert  
4x30 1<sup>9</sup>/<sub>16</sub>x12"



**0558629**  
angolare toro con lamina desert  
4x30 1<sup>9</sup>/<sub>16</sub>x12"



**0558621**  
naturale monocalibro desert rett.  
60x60 24"x24"  
**0558631**  
outdoor monocalibro desert rett.  
60x60 24"x24"



**0558622**  
naturale monocalibro desert rett.  
30x60 12"x24"  
**0558632**  
outdoor monocalibro desert rett.  
30x60 12"x24"



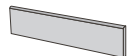
**0558623**  
naturale monocalibro desert rett.  
30x30 12"x12"  
**0558633**  
outdoor monocalibro desert rett.  
30x30 12"x12"



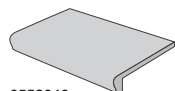




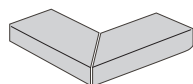
# sea green



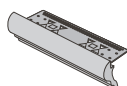
**0558644**  
battiscopa s.green rett.  
9,5x60 3<sup>9</sup>/<sub>16</sub>x24"



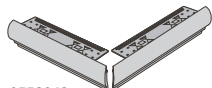
**0558646**  
gradone naturale s.green  
30x16,5x4,5 12"x 6<sup>11</sup>/<sub>16</sub>"x1<sup>3</sup>/<sub>16</sub>"  
**0558656**  
gradone outdoor s.green  
30x16,5x4,5 12"x 6<sup>11</sup>/<sub>16</sub>"x1<sup>3</sup>/<sub>16</sub>"



**0558647**  
angolare gradone naturale s.green rett.  
30x16,5x4,5 12"x 6<sup>11</sup>/<sub>16</sub>"x1<sup>3</sup>/<sub>16</sub>"  
**0558657**  
angolare gradone outdoor s.green rett.  
30x16,5x4,5 12"x 6<sup>11</sup>/<sub>16</sub>"x1<sup>3</sup>/<sub>16</sub>"



**0558648**  
toro con lamina s.green  
4x30 1<sup>3</sup>/<sub>16</sub>x12"



**0558649**  
angolare toro con lamina s.green  
4x30 1<sup>3</sup>/<sub>16</sub>x12"



**0558641**  
naturale monocalibro s.green rett.  
60x60 24"x24"  
**0558651**  
outdoor monocalibro s.green rett.  
60x60 24"x24"



**0558642**  
naturale monocalibro s.green rett.  
30x60 12"x24"  
**0558652**  
outdoor monocalibro s.green rett.  
30x60 12"x24"



**0558643**  
naturale monocalibro s.green rett.  
30x30 12"x12"  
**0558653**  
outdoor monocalibro s.green rett.  
30x30 12"x12"



## Tipologia: Gres porcellanato colorato in massa

Type, Type  
Typ, Tipo Coloured in body porcelain stoneware, Grès cérame coloré dans la masse, Durchgefärbtes Feinsteinzeug, Gres porcelánico colorado en masa

## Tecnologia: Esacromia digitale

Technology, Technologie,  
Technologie, Tecnologia Digital hexachrome, Hexachromie numérique, Digitale sechsfarbigkeit, Hexacromía digital

## Scivolosità e Variazione:

Slip factor and Variations:  
Glissance et Effet Dénuance:  
Glätte und Abweichung:  
Resbalamiento y Variación:



FORTE VARIAZIONE  
SUBSTANTIAL VARIATIONS  
EFFET DÉNUANCÉ TRÈS ACCENTUÉ  
STARKE ABWEICHUNG  
FUERTE VARIACIÓN

## Destinazione d'uso

Intended use  
Domaine d'utilisation  
Verwendungszweck  
Usó previsto



Size	Pz. pcs/Box	Mq. sqm/Box	Scat. box/Pallet
30X30	11	0,99	40
30X60	6	1,08	32
60X60	4	1,44	24

## Prodotto ecocompatibile

Eco-compatible product  
Produit éco-compatible  
Umweltfreundliches Produkt  
Producto ecocompatible



## Spessore

Thickness  
Épaisseur  
Stärke  
Espesor

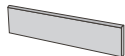


32-33

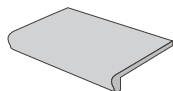


# digi\_stone

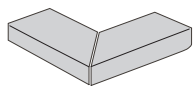
## swiss stone



**0542007 naturale rett.**  
battiscopa swiss st.  
9,5x60 3<sup>3/8</sup>x24"



**0542008 naturale rett.**  
gradone swiss st.  
30x16,5x4,5 12"x 6<sup>1/2</sup>"x1<sup>3/16</sup>"  
**0542018 scalpellato**  
gradone swiss st.  
30x16,5x4,5 12"x 6<sup>1/2</sup>"x1<sup>3/16</sup>"



**0542009 naturale rett.**  
angolare gradone swiss st.  
30x16,5x4,5 12"x 6<sup>1/2</sup>"x1<sup>3/16</sup>"  
**0542019 scalpellato**  
angolare gradone swiss st.  
30x16,5x4,5 12"x 6<sup>1/2</sup>"x1<sup>3/16</sup>"



**0542001 naturale rett.**  
swiss st. 60x120 24"x48"  
**0542002 lappato**  
swiss st. 60x120 24"x48"



**0542003 naturale rett.**  
swiss st. 60x60 24"x24"  
**0542004 lappato**  
swiss st. 60x60 24"x24"  
**0542013 scalpellato rett.**  
swiss st. 60x60 24"x24"

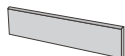


**0542005 naturale rett.**  
swiss st. 30x60 12"x24"  
**0542006 lappato**  
swiss st. 30x60 12"x24"  
**0542015 scalpellato rett.**  
swiss st. 30x60 12"x24"

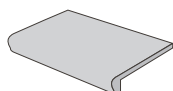


**0542017 scalpellato rett.**  
swiss st. 30x30 12"x12"

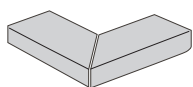
## crystal



**0542047 naturale rett.**  
battiscopa crystal  
9,5x60 3<sup>3/8</sup>x24"



**0542048 naturale rett.**  
gradone crystal  
30x16,5x4,5 12"x 6<sup>1/2</sup>"x1<sup>3/16</sup>"  
**0542065 scalpellato**  
gradone crystal  
30x16,5x4,5 12"x 6<sup>1/2</sup>"x1<sup>3/16</sup>"



**0542049 naturale rett.**  
angolare gradone crystal  
30x16,5x4,5 12"x 6<sup>1/2</sup>"x1<sup>3/16</sup>"  
**0542066 scalpellato**  
angolare gradone crystal  
30x16,5x4,5 12"x 6<sup>1/2</sup>"x1<sup>3/16</sup>"



**0542041 naturale rett.**  
crystal 60x120 24"x48"  
**0542042 lappato**  
crystal 60x120 24"x48"



**0542043 naturale rett.**  
crystal 60x60 24"x24"  
**0542044 lappato**  
crystal 60x60 24"x24"  
**054261 scalpellato rett.**  
crystal 60x60 24"x24"



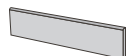
**0542045 naturale rett.**  
crystal 30x60 12"x24"  
**0542046 lappato**  
crystal 30x60 12"x24"  
**0542062 scalpellato rett.**  
crystal 30x60 12"x24"



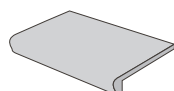
**0542063 scalpellato rett.**  
crystal 30x30 12"x12"



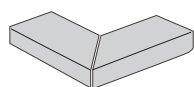
# trachite



**0542037 naturale rett.**  
battiscopa trachite  
9,5x60 3<sup>3</sup>/<sub>16</sub>"x24"



**0542038 naturale rett.**  
gradone trachite  
30x16,5x4,5 12"x 6"<sup>1</sup>/<sub>2</sub>"x1"<sup>3</sup>/<sub>16</sub>"  
**0542055 scalpellato**  
gradone trachite  
30x16,5x4,5 12"x 6"<sup>1</sup>/<sub>2</sub>"x1"<sup>3</sup>/<sub>16</sub>"



**0542039 naturale rett.**  
angolare gradone trachite  
30x16,5x4,5 12"x 6"<sup>1</sup>/<sub>2</sub>"x1"<sup>3</sup>/<sub>16</sub>"  
**0542056 scalpellato**  
angolare gradone trachite  
30x16,5x4,5 12"x 6"<sup>1</sup>/<sub>2</sub>"x1"<sup>3</sup>/<sub>16</sub>"



**0542031 naturale rett.**  
trachite 60x120 24"x48"  
**0542032 lappato**  
trachite 60x120 24"x48"



**0542033 naturale rett.**  
trachite 60x60 24"x24"  
**0542034 lappato**  
trachite 60x60 24"x24"  
**0542051 scalpellato rett.**  
trachite 60x60 24"x24"



**0542035 naturale rett.**  
trachite 30x60 12"x24"  
**0542036 lappato**  
trachite 30x60 12"x24"  
**0542052 scalpellato rett.**  
trachite 30x60 12"x24"



**0542053 scalpellato rett.**  
trachite 30x30 12"x12"

## Tipologia: Gres porcellanato colorato in massa

Type, Type  
Typ, Tipo

Coloured in body porcelain stoneware, Grès cérame coloré dans la masse,  
Durchgefärbtes feinsteinzeug, Gres porcelánico colorado en masa

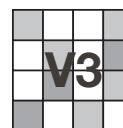
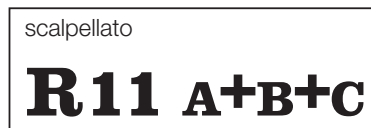
## Tecnologia: Esacromia digitale a tecnica mista

Technology, Technologie,  
Technologie, Tecnologia

Mixed technique digital hexachrome, Hexachromie numérique à technique mixte,  
Digitale Sechsfarbigkeit mit gemischter Technik, Hexacromía digital de técnica mixta

## Scivolosità e Variazione:

Slip factor and Variations:  
Glissance et Effet Dénuance:  
Glätte und Abweichung:  
Resbalamiento y Variación:



MODERATA VARIAZIONE  
MODERATE VARIATIONS  
VARIATION MODÉRÉE  
MÄSSIGE ABWEICHUNG  
VARIACIÓN MODERADA

## Destinazione d'uso

Intended use  
Domaine d'utilisation  
Verwendungszweck  
Usso previsto



Size	Pz. pcs/Box	Mq. sqm/Box	Scat. box/Pallet
30X30	11	0,99	40
30X60	6	1,08	32
60X60	4	1,44	24
60x120	2	1,44	18

## Prodotto ecocompatibile

Eco-compatible product  
Produit éco-compatible  
Umweltfreundliches Produkt  
Producto ecocompatible



## Spessore

Thickness  
Épaisseur  
Stärke  
Espesor












34-35



## caratteristiche tecniche

technical features.  
caractéristiques techniques.  
technische eigenschaften.  
características técnicas.

Simbologia	Caratteristica	Valore Ricchetti	Valore Prescritto	Metodo di Prova
Symbolics Symboles Symbole Simbologias	Features Caractéristiques Eigenschaften Características	Ricchetti's mean value Valeur moyenne Ricchetti Durchschnitts-Werf-Ricchetti Valor medio Ricchetti	Prescribed value Valeur prescrite Vorgeschriebener Wert Valor prescrito	Test method Méthode d'essai Prüfmethode Método de ensayo
	<b>Dimensione lati</b> Dimensions-Length and width Dimensions-Longueur et largeur Masse-Länge und Breite Dimensiones-Longitud y ancho	conforme	+/- 0,6% max	UNI EN ISO 10545-2
	<b>Rettilinearità dei lati</b> Side straightness Rectitude des arêtes Geractlinigkeit der Kanten Rectilíneidad de los lados	conforme	+/- 0,5% max	UNI EN ISO 10545-2
	<b>Ortogonalità degli spigoli</b> Corner squariness Angularité Rechtwinkligkeit der Kanten Ortogonalidad de las esquinas	conforme	+/- 0,6% max	UNI EN ISO 10545-2
	<b>Planarità</b> Flatness Planéité Ebenfächigkeit Planeidad	conforme	+/- 0,5% max	UNI EN ISO 10545-2
	<b>Spessore</b> Thickness Epaisseur Dicke Grosor	conforme	+/- 5,0% max	UNI EN ISO 10545-2
	<b>Assorbimento d'acqua</b> Water absorption Absorption d'eau Wasseraufnahme Absorción de agua	conforme	<= 0,5%	UNI EN ISO 10545-3
	<b>Sforzo di rottura</b> Breaking strenght Contraite de rupture Bruchkraft Esfuerzo de rotura	conforme	≥ 1300 N se spess ≥ 7,5 mm. ≥ 700 N se spess < 7,5 mm.	UNI EN ISO 10545-4
	<b>Resistenza a Flessione</b> Modulus of rupture Coefficient de rupture Bruchmodul Resistencia a la flexión	conforme	>=35 N/mm <sup>2</sup>	UNI EN ISO 10545-4
	<b>Resistenza ai prodotti chimici di uso domestico</b> Resistance to chemical products Résistance aux produits chimiques Beständigkeit gegen Chemikalien Resistencia a los productos químicos	conforme	GBMIN	UNI EN ISO 10545-13

## consigli di posa

Fuga minima consigliata: 2 mm per prodotti rettificati, 3 mm per gli altri.

### Laying tips

Minimum suggested joint size: 2 mm for rectified items, 3 mm for the other.

### Conseils pour la pose

Joint minimum conseillé: 2 mm pour les produits rectifiés, 3 mm pour les autres.

### Empfehlungen zur Verlegung

Verlegungsempfehlung: mindestens 2 mm Fughe für rektifizierten Produkten, 3 mm für die andere Produkten.

### Sugerencias de colocación

Junta minima sugerida para productos rectificadas: 2 mm, 3 mm para todos lo de mas.



ISO 14001



ISO 9001





Ricchetti  
COLLEZIONI CERAMICHE



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